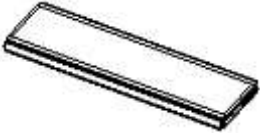
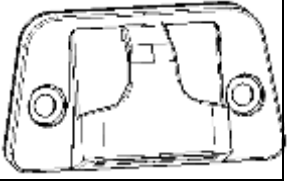
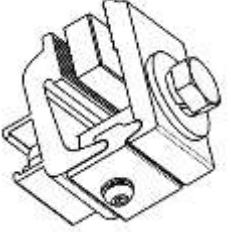
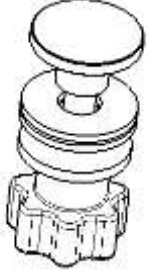
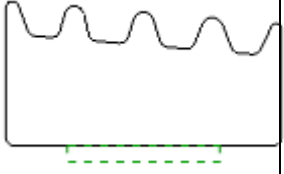
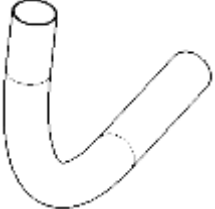
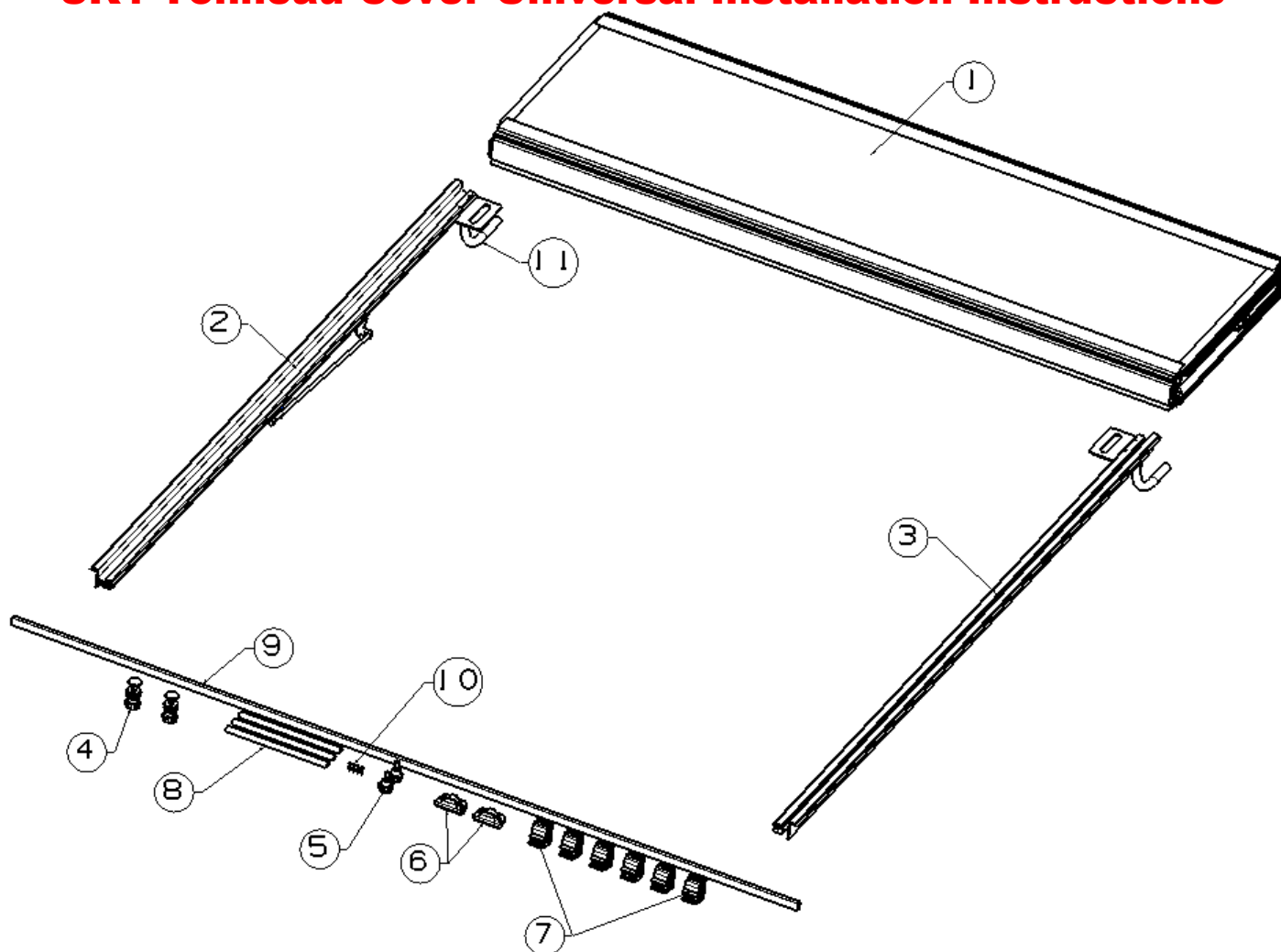


SK1-Tonneau Cover Universal Installation Instructions

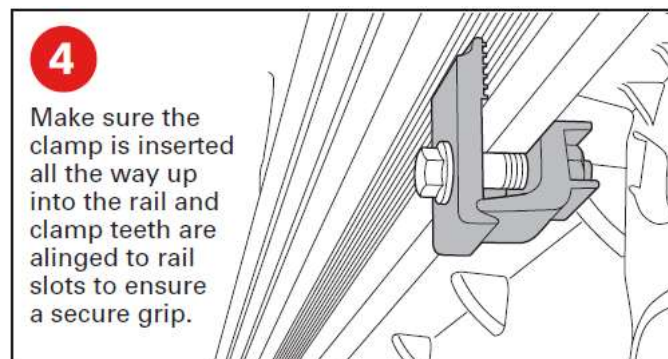
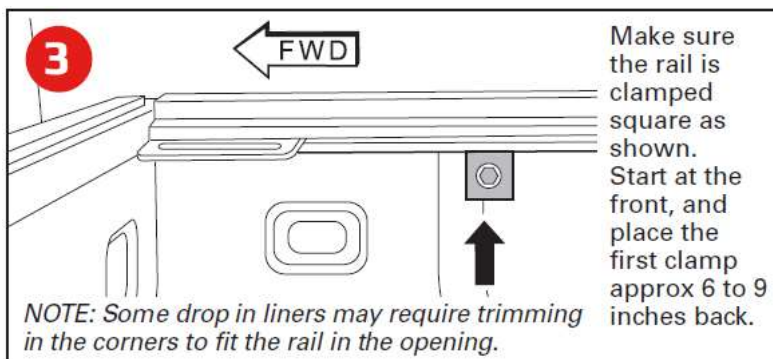
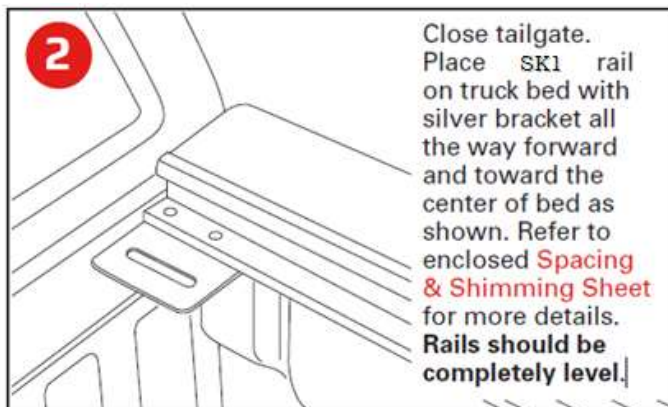
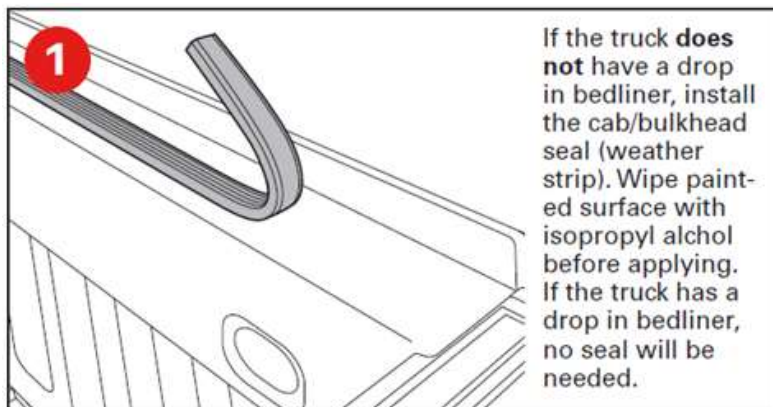
PARTS LIST:

Part NO.	Description	QTY	Image	PART NO.	Description	QTY	Image
①	Cover Assembly	1		⑥	Buckle end	2	
②	Left rail	1		⑦	Clamp+ Spacer	6	
③	Right rail	1		⑧	Semicircle seal	3	
④	Bolt and knob unit	2		⑨	Bulkhead seal	1	
⑤	Knob bolt	2		⑩	Socket head screw M4_15	4	
⑪	Drain hose and fastener	2		⑫	End cap x 12 (Optional put on edge of cable cover) Hex bolt M4_12 x 4		

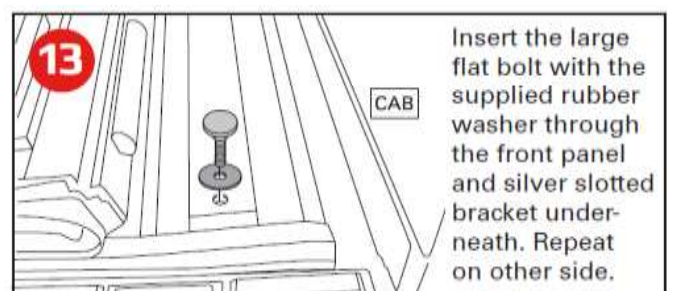
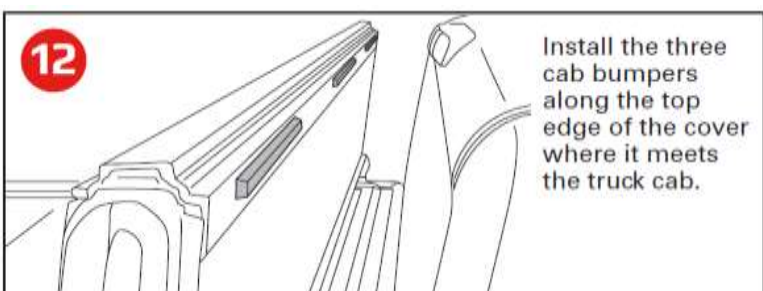
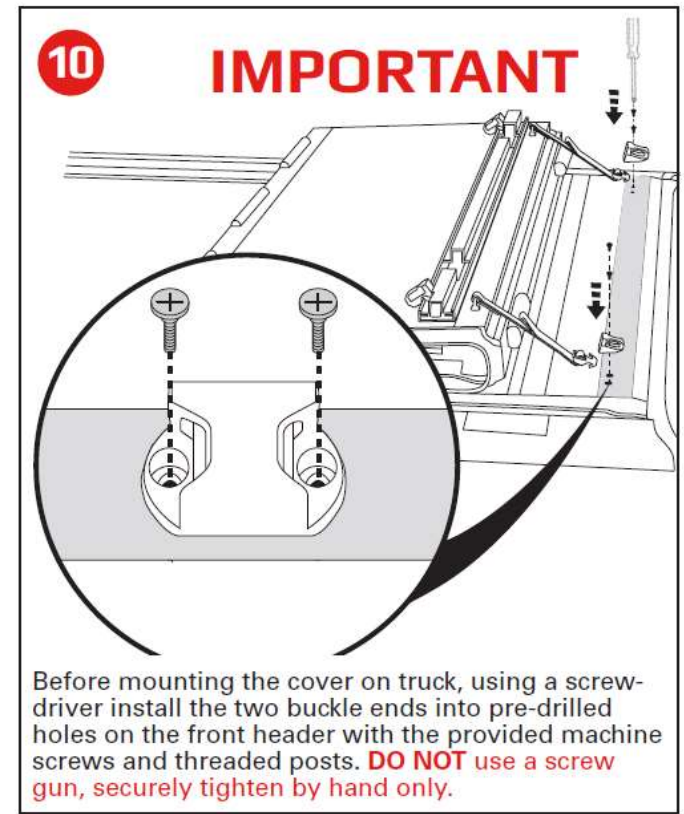
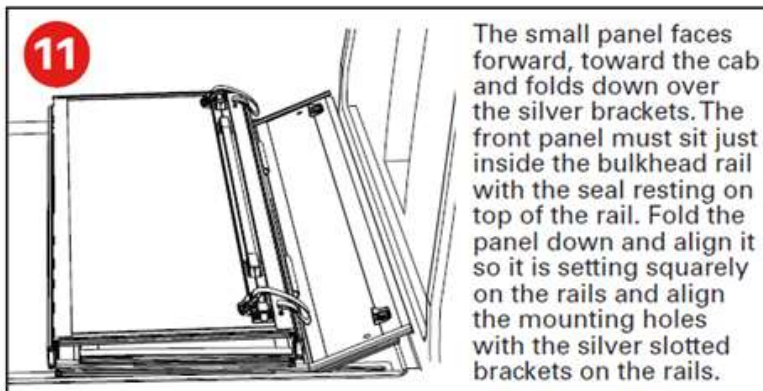
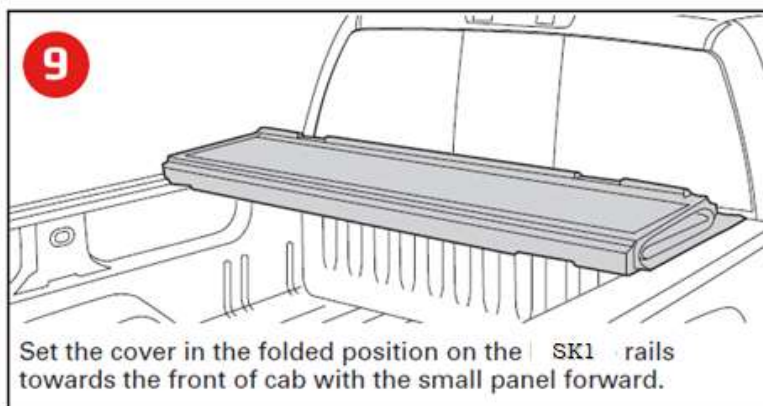
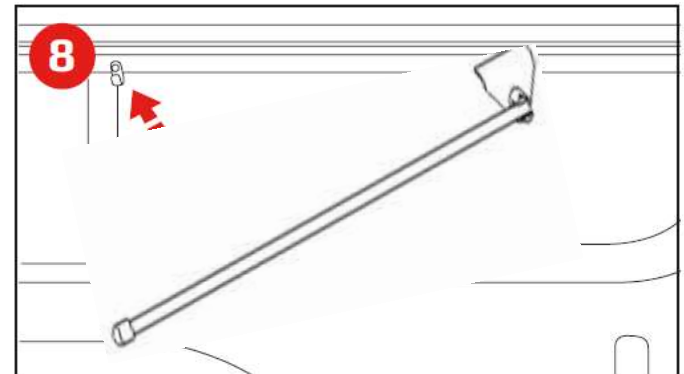
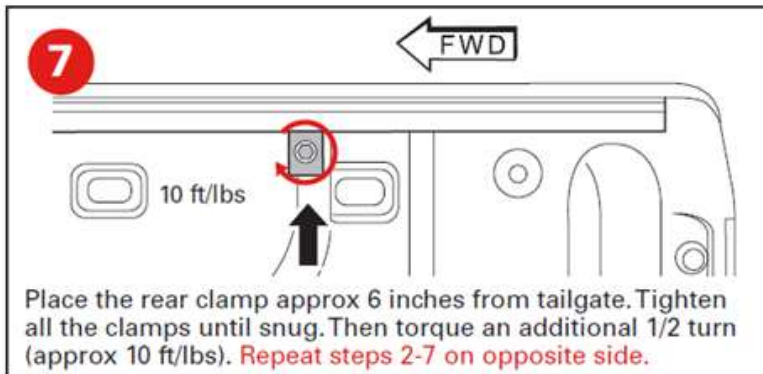
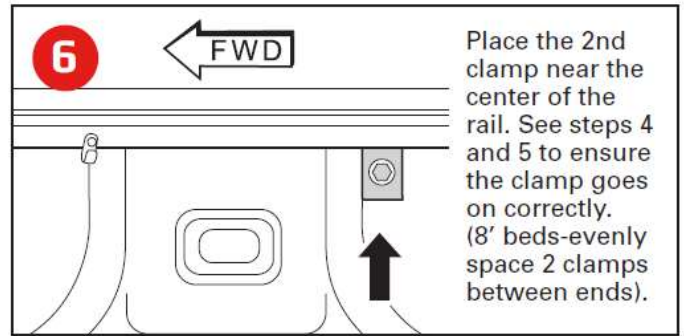
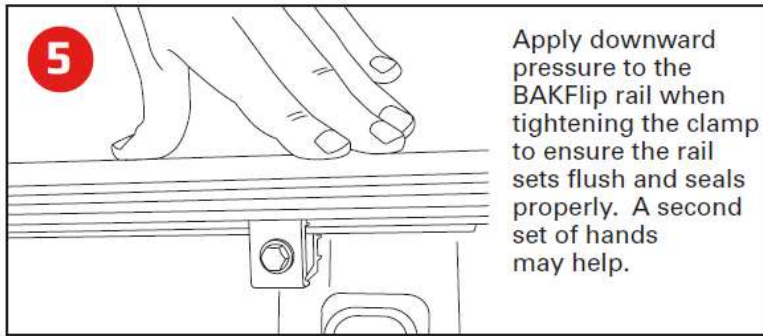
SK1-Tonneau Cover Universal Installation Instructions



ASSEMBLY PROCEDURE:

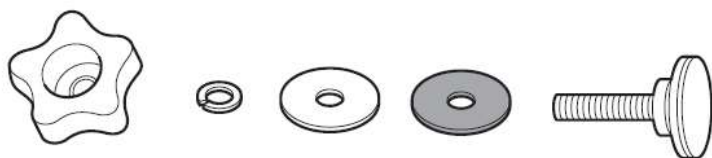


SK1-Tonneau Cover Universal Installation Instructions



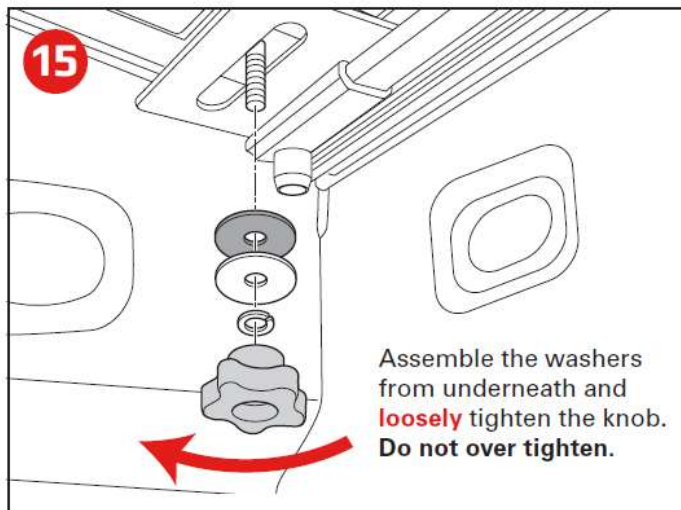
SK1-Tonneau Cover Universal Installation Instructions

14



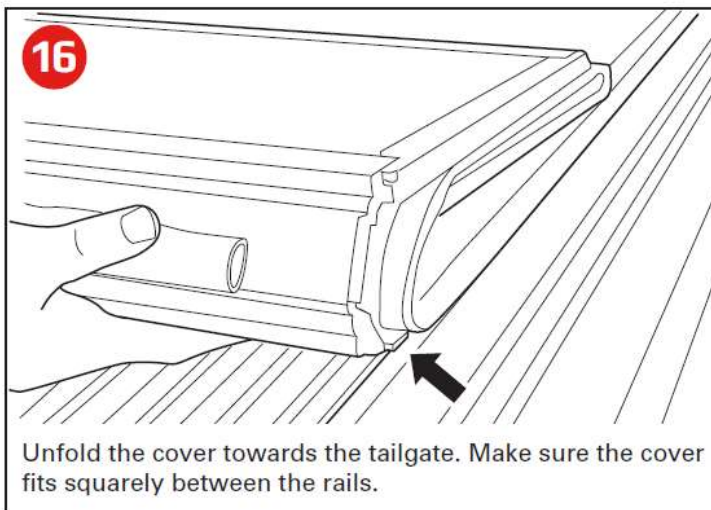
The large flat bolt goes down through the front panel on each side. Underneath the cover, the order of washers is as follows: rubber washer first, then large flat stainless washer, then the lock washer, and finally the 5 star finger knob as shown to the left.

15



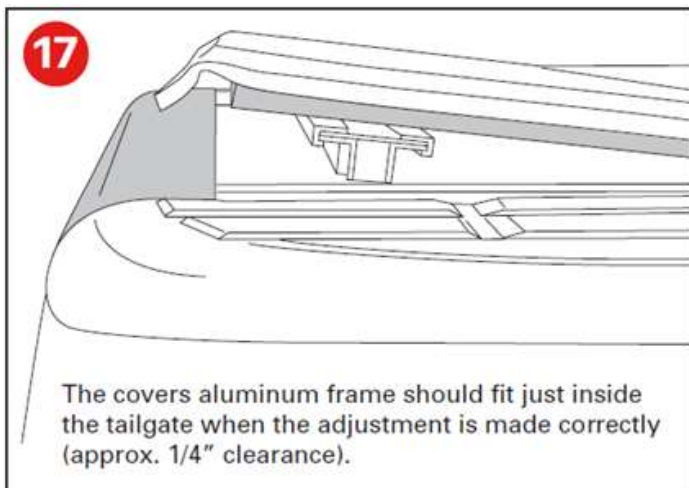
Assemble the washers from underneath and **loosely** tighten the knob. **Do not over tighten.**

16



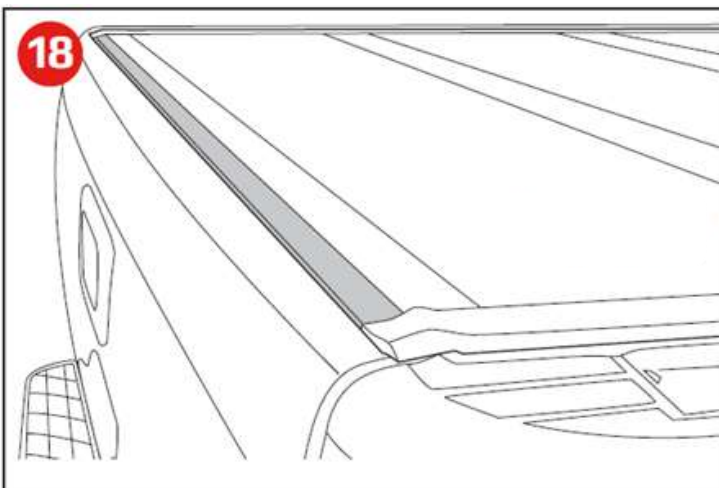
Unfold the cover towards the tailgate. Make sure the cover fits squarely between the rails.

17

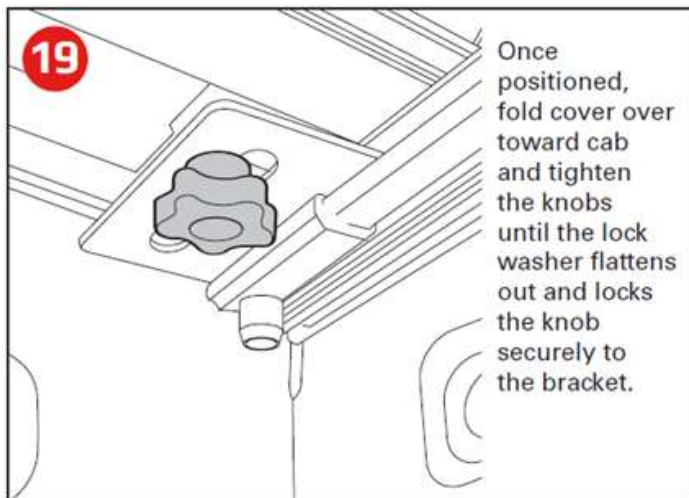


The covers aluminum frame should fit just inside the tailgate when the adjustment is made correctly (approx. 1/4" clearance).

18

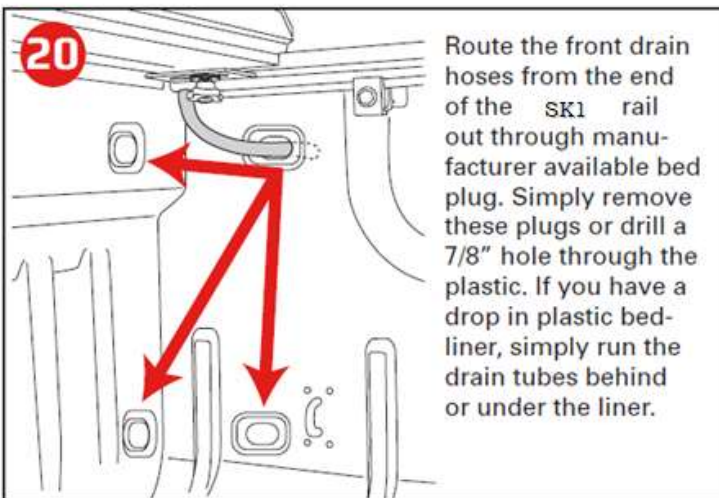


19



Once positioned, fold cover over toward cab and tighten the knobs until the lock washer flattens out and locks the knob securely to the bracket.

20



Route the front drain hoses from the end of the SK1 rail out through manufacturer available bed plug. Simply remove these plugs or drill a 7/8" hole through the plastic. If you have a drop in plastic bed liner, simply run the drain tubes behind or under the liner.

SK1-Tonneau Cover Universal Installation Instructions

IMPORTANT NOTICE

While driving, cover must be completely flat and secure with all latches in the closed position OR completely folded up (all panels) and secured at the cab. **DO NOT DRIVE** with cover partially opened.

Tonneau Cover Positions While Operating Vehicle

Prior to vehicle operation, tonneau cover MUST be properly secured.

CLOSED POSITION

All panels must be closed and FULLY LATCHED to tonneau side rail. All panels must be flat and latches engaged.

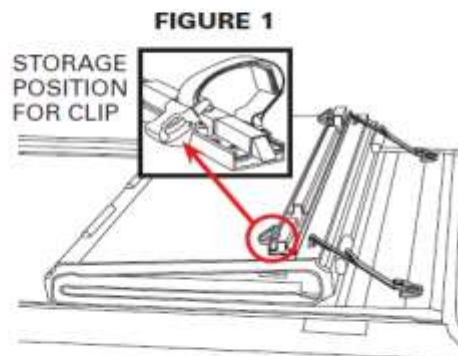
FOLDED UP POSITION

To drive with your cover in the folded up position, simply make use of the tie down straps and buckles provided with your cover. Ensure BOTH buckle clips are fully inserted into the buckle ends located on the front header panel of the cover and adjust the straps to ensure the cover is secure during vehicle operation. The clips should be secured in the storage position, as shown in Figure 1, when not in use.

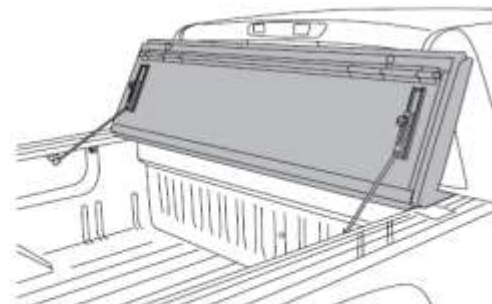
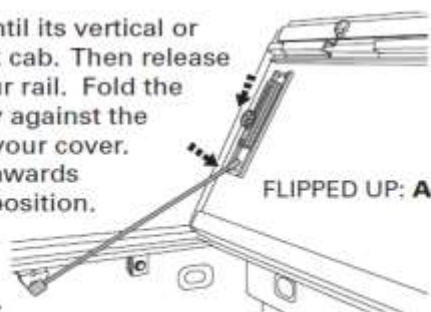
FLIPPED UP POSITION

A) Fold the cover open and lift it until its vertical or past 90 degrees towards your truck cab. Then release the prop rod that is attached to your rail. Fold the prop rod over and position it firmly against the vertical plate on the underside of your cover. Then slide the prop rod locks downwards and tighten the knobs to lock into position. Do this on both sides of the cover.

B) Your cover should be firmly in position with little to no movement once the prop rods are locked.



FOLDED UP POSITION



FLIPPED UP: B

⚠️ IMPORTANT: READ FIRST ⚠️

Thank you for your recent purchase of a SK1 Tonneau Cover. Enclosed are both Spacer and Angle Shims to ensure a proper installation. Please refer to the guide on the back page to determine if your vehicle needs shims and where to position them.

Tech Tip 1 (ANGLE SHIMS 6.25" x .5"):

Installing the SK1 rails square to the truck bed rail is the key to a successful installation. Please note:

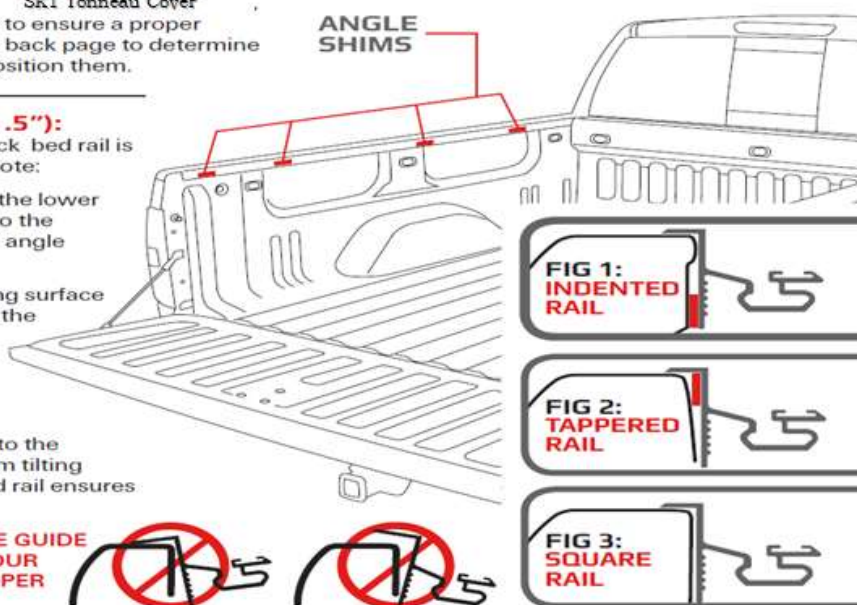
FIG 1: Some trucks have an indentation in the lower section of the bed rail (adding angle shims to the truck bed rail will be necessary). Position an angle shim at each clamp position.

FIG 2: Some trucks have a tapered clamping surface on the truck bed rail (adding angle shims to the truck bed rail will be necessary). Position an angle shim at each clamp position.

FIG 3: Some trucks have a square bed rail (no angle shims needed).

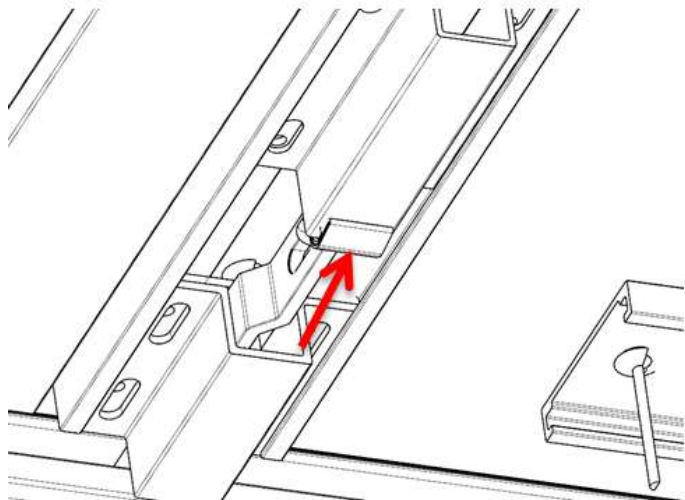
When needed, the angle shims are applied to the truck bed rail to prevent the SK1 rail from tilting when clamped in place. A squarely clamped rail ensures proper latching and sealing of the cover.

***SEE ILLUSTRATIONS AND REFER TO THE GUIDE ON THE BACK PAGE TO DETERMINE IF YOUR VEHICLE NEEDS ANGLE SHIMS AND PROPER PLACEMENT AS NEEDED.**

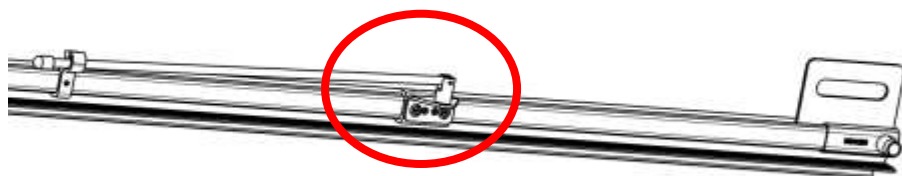


SK1-Tonneau Cover Universal Installation Instructions

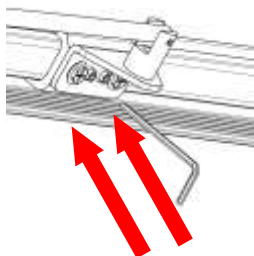
Optional: Put on the end cap ⑫ on edge of the locking cover. To avoid the scratches



⚠ Notice: Just in case the Side rail rod cannot hold the folding panel perfectly, please loosening the screws as below picture shows, then we can adjust the position for the side rail rod.



CAB



SK1-Tonneau Cover Universal Installation Instructions

If needed, we can fasten the Side Rail rod bracket with ⑫ M4_12 bolt which supplied in fitting kit.

2 pieces on each side, assembly way is same on both sides.

